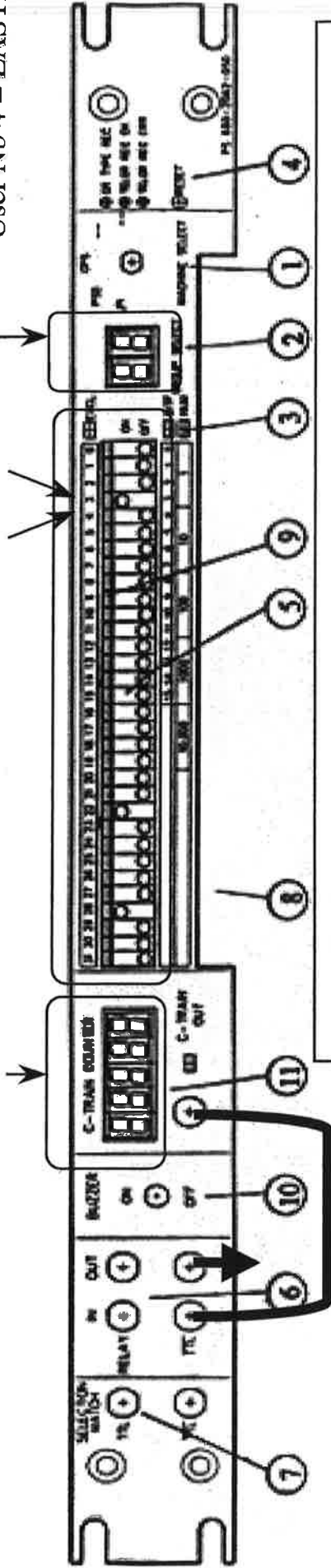


Output pulse 10 ms after beginning of spill on users EASTA & EASTB

Delay setting
910

Occurrence setting
4 3 01

Group 01 = User Group
User Nb 3 = EASTA
User Nb 4 = EASTB



PLS Selection Unit - Setting Examples

Output pulse 50 ms before beginning of spill on cycle number 6

Delay setting
850

Occurrence setting
0.....0110

Group 17 = Cycle Number
Group
0...0110 = 6 in Binary

